MELIPRON

REAR BUG SCREEN

STEP-BY-STEP INSTALLATION GUIDE



Completed installation shown on a 2020 Ford Transit 350.

A practical, photo-illustrated 7-step installation.

Demonstrated on a Ford Transit. The process may be similar for other vans, but screen fit, latch openings, and weatherstripping can vary by vehicle.

PHOTOGRAPHY & INSTRUCTIONS: GUNTHERSNAPS

STEP 1 | Remove the Weatherstripping



Remove the upper and side seals; leave the bottom seal installed.

Expose the mounting edge

Carefully pull the rubber weatherstripping away from the top and both sides of the rear door opening. Leave the bottom weatherstripping in place. Set the loosened seal aside so it stays clean and does not get twisted.

STEP 2 | Clean the Exposed Metal Edge



Exposed metal flange with residue after removing the seal.

Prepare the edge

Wipe dirt, loose residue, and debris from the exposed metal edge where the screen clips and weatherstripping will sit. Avoid damaging the paint or protective coating.

STEP 3 | Position and Align the Screen



Temporary clip at the top corner.



Screen suspended from both corners.



Align the latch access window.



Finished latch-window alignment.

Center the screen before fastening

Temporarily hold the screen at its two top corners. Shift it left or right until centered, then adjust the height so the access window aligns with the rear door latches. Do not permanently secure the edges until the alignment looks right.

STEP 4 | Install the Retaining Clips



Position a retaining clip along the fabric edge.



Clip secured to the fabric.

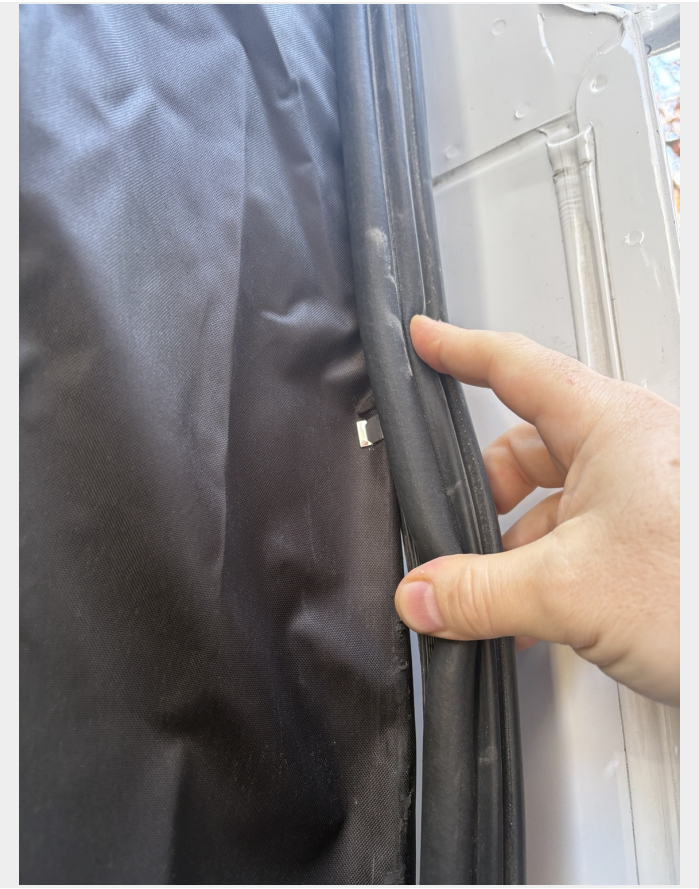


Clips placed near the latch opening.

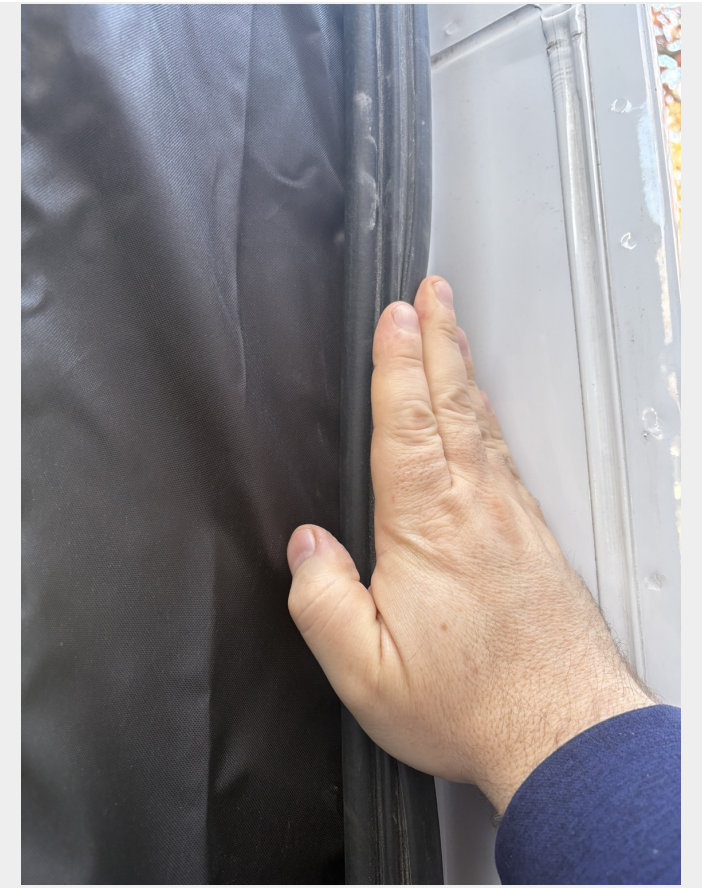
Start at the latch opening

Install clips around the latch access window first to preserve alignment. Work outward from the center toward both sides, then down the opening. Leave roughly one inch of extra fabric beyond the intended taut edge so the weatherstripping can grip it.

STEP 5 | Reinstall the Weatherstripping



Position the rubber seal over the fabric.

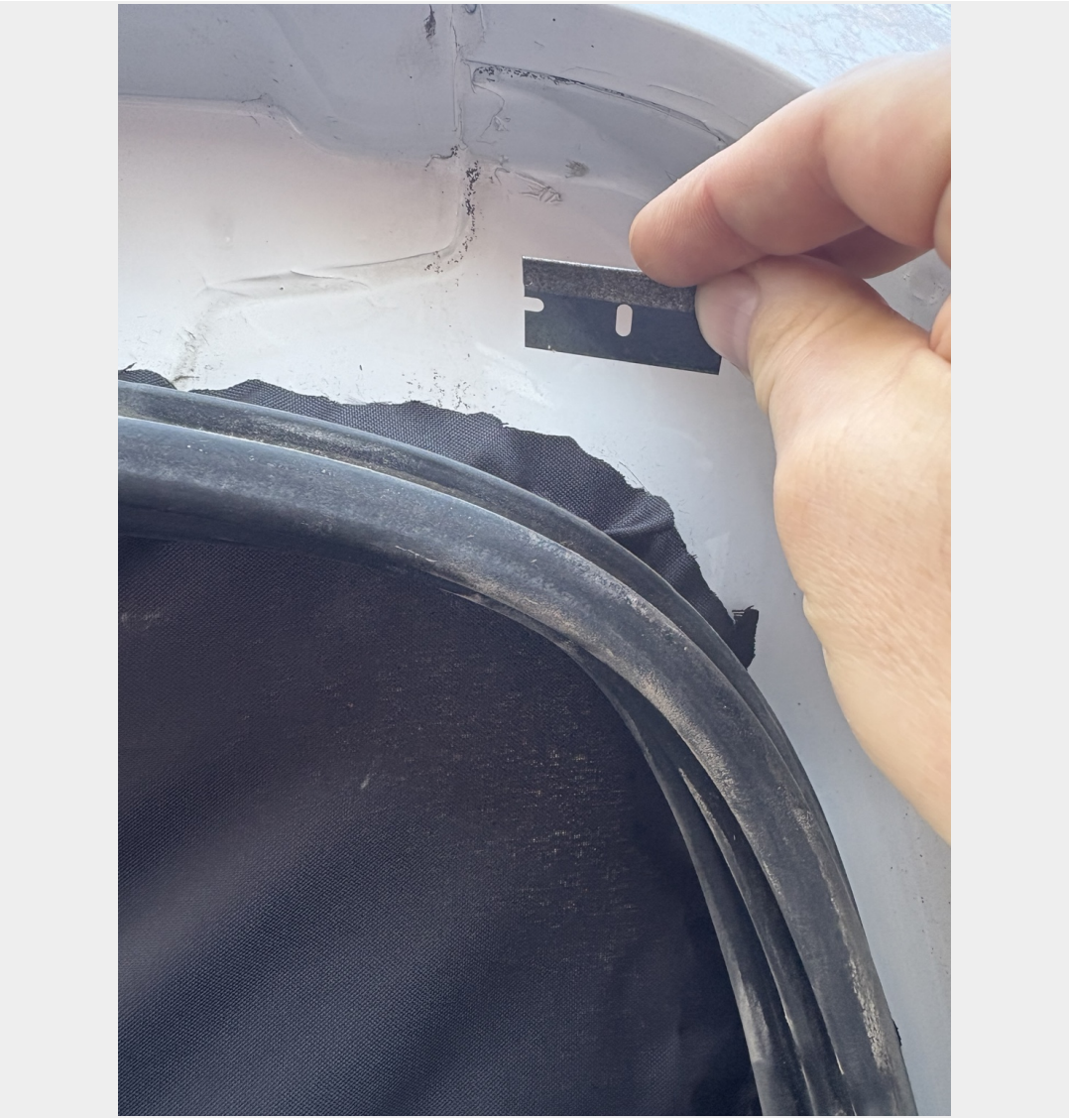


Press the seal firmly into place.

Seat the seal all the way around

Start at one bottom corner and press the weatherstripping back onto the metal flange. Continue up the first side, across the top, and down the opposite side. Use firm, even pressure, checking that the seal is fully seated throughout.

STEP 6 | Trim the Excess Fabric



Excess fabric outside the seal, ready for careful trimming.

Finish the edge

After the weatherstripping is fully seated, carefully trim excess fabric along the outside of the seal using a sharp razor blade. Work slowly to avoid cutting the installed screen, rubber seal, or painted bodywork.

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STEP 7 | Enjoy Your Bug-Free Van



Completed rear bug screen installation, viewed from an angle.

Installation complete!

Check the full perimeter, make sure the latch opening remains accessible, and test the screen opening and closure.

INSTRUCTIONS & PHOTOGRAPHY BY GUNTHERSNAPS

Full installation video and online walkthrough: https://gunthersnaps.com/melipron-rear-bug-screen-installation/